KIT PART NUMBER 6330101 INSTRUCTIONS FOR INSTALLING THE NEW UNIVERSAL CUP RING AND CAM ACTUATOR ON ALL HOT DRINK CENTER, TWIN DRINK CENTER, EURODRINK, AND EUROTWIN MODELS

CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT THE NATIONAL VENDORS PARTS DEPARTMENT IMMEDIATELY.

Read these instructions carefully before installing the kit. Keep these instructions for part numbers and for future reference.

This kit contains the following:

PART NUMBER	DESCRIPTION	QUANTITY
3283058	CAM - ACTUATOR	1
6333008	CUP RING ASSEMBLY - UNIVERSAL	1

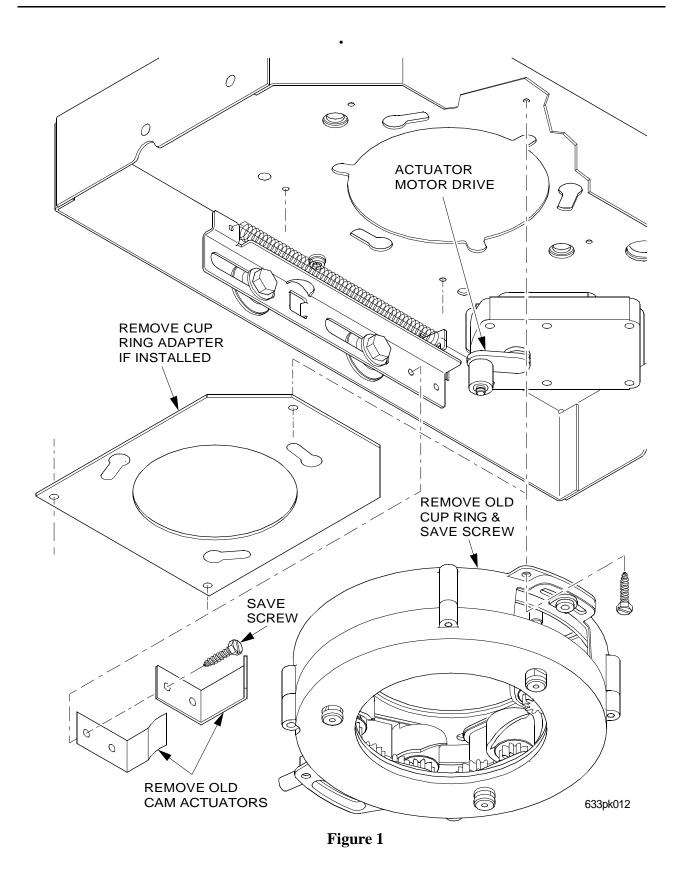
Part I. Remove the Old Cup Ring Assembly:

- 1. Remove the fastening screw (or screws), as shown (figure 1). Save one screw.
- 2. Rotate the cup ring assembly in the keyhole slots and lower to remove.
- 3. If a cup ring adapter is installed, remove and discard it and all mounting hardware.

Part II. Remove the old cam actuator.

- 1. Manually rotate the actuator motor drive arm 180° to free the actuator assembly.
- 2. Remove the two screws (save) holding the cam actuator and discard the actuator (figure 1).

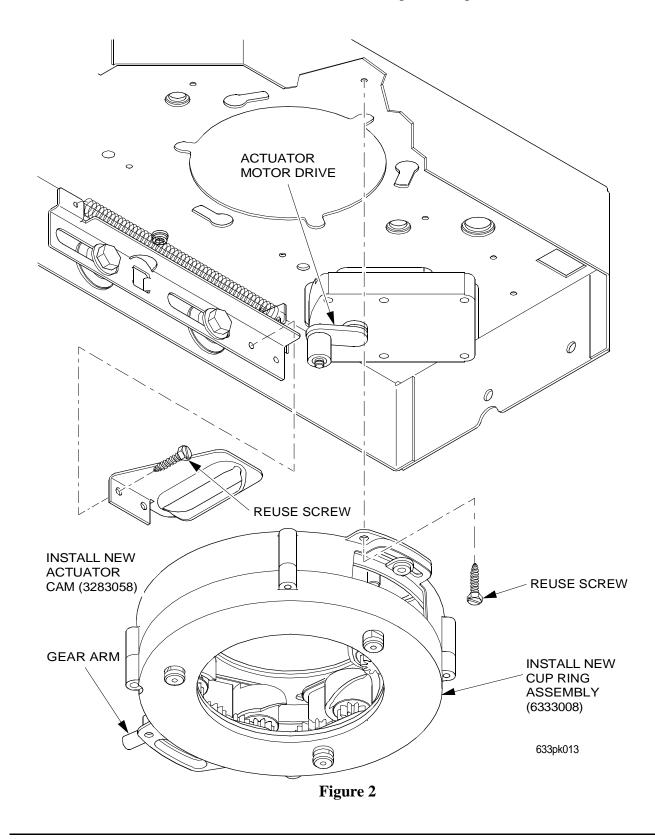
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Part III. Install the new cam actuator.

- 1. Capture the actuator motor drive arm in the new cam actuator slot as shown (figures 2 and 3).
- 2. Install the cam actuator with the two screws removed in part II, step 2.



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Part IV. Install the new cup ring assembly.

- 1. Locate the new cup ring assembly in keyhole slots of the mounting bracket. Make sure to capture the gear arm in the proper hole in the actuator while assembling as shown (figures 2 and 3).
- 2. Rotate into position and install the fastening screw removed in part I, step 1.

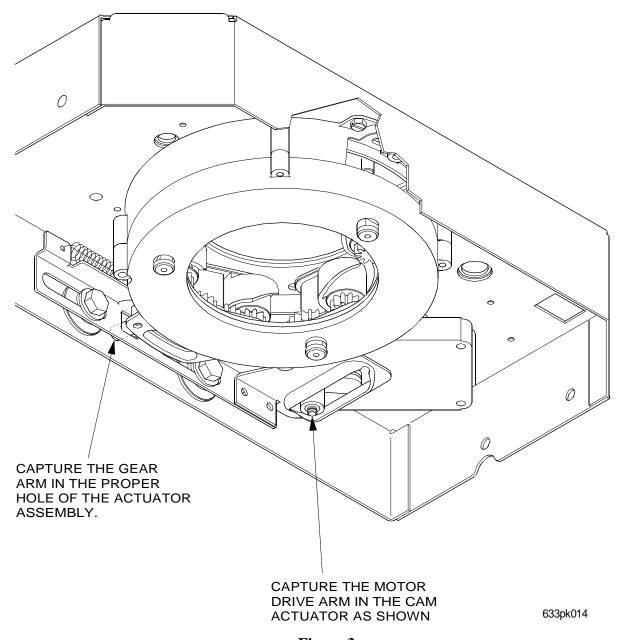


Figure 3

Part V. Final test

1. Run a cup test to verify it functions properly.

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